

NINZ[®]
FIREDOORS

General brochure

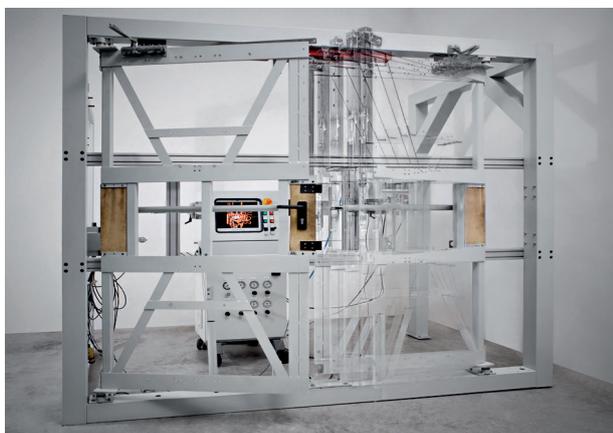
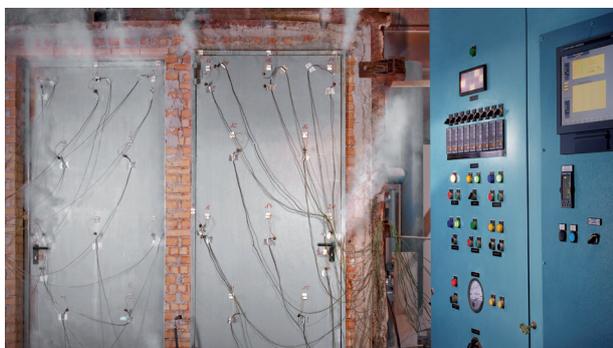


PRESENTATION - THE RELIABILITY OF EXPERIENCE

Ninz S.p.A. is Italy's leading producer of fire doors with a 70% market share. Consolidated experience in the sector, familiarity with standards and optimal quality-price ratios are the company's most distinguishing features. Over the years it has broadened its offer to include multipurpose metal doors and a wide range of accessories. In addition to Italy, Ninz S.p.A. also markets its products in numerous other European countries like France, Greece, Portugal, Romania, Spain, Slovenia... and countries outside of Europe like Turkey, Russia and Panama.

Production takes place in two different facilities - Bolzano and Ala (TN), where the departments for research and development, sales and logistics are also located. In Ala a third facility is currently under construction designed to further enhance production capacity.

From its beginnings as a small family-owned metal works company in 1953, over the years the company has evolved to become a major industrial player with 250 employees. The main impetus for growth came from its owner, Karl Ninz, who first introduced the production of fire doors in 1976.



DESIGN AND RESEARCH - EYES ON THE FUTURE

Continuous product improvements are managed by a team of expert engineers and technicians, who combine scrupulous attention to fire regulations with the practical concerns of builders, installers and locksmiths. This research, for instance, has generated certified installation methods for mounting fire doors on different types of support structures, such as masonry, plasterboard and sub-frames.



Thanks to the in-depth study of foreign standards, Ninz S.p.A. has also succeeded in certifying its products in a number of foreign countries, including France, Slovenia, Russia, Romania...



The company NINZ S.p.A. offers already today fire rated doors with "additional performances" which satisfy requirements of acoustic and thermal performances, resistance to windload and water-tightness, as well as multifunctional external doors which are CE marked.

PRODUCTION - VERSATILITY AND DESIGN

The daily production capacity is 2000 doors, which are currently divided into the PROGET line (fire rated and multipurpose), the UNIVER line (fire rated and multipurpose) and REVER line (multipurpose). Products are made to order for even the smallest quantities, satisfying the most demanding customers thanks to the wide variety of colors, accessories and windows available.

Customization of the product reaches a pinnacle with the NDD technology (Ninz Digital Decor), a trademark, NINZ decorative painting which permits any theme (words, pictures, logos) to be reproduced on the door-leaf surface. As an expression of the NDD claim, fire doors are transformed into versatile design elements at the disposal of architects and designers. This project earned the company the prestigious "Design Security & Safety Award" in 2007.



MARKETING - A SERVICE-ORIENTED PERSPECTIVE

Thanks to their reliability and quality, Ninz fire doors are used throughout Italy and in many countries across the world in public buildings where safety is at a premium: schools, hospitals, convention centers, shopping malls, manufacturing sites, hotels, museums...

The distribution within Italy is capillary thanks to a dense network of retailers supported by over one hundred sales agents.

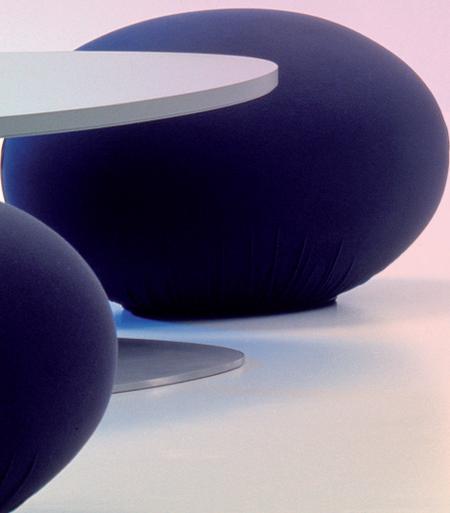
Punctual delivery - one of the company's strongest points - is guaranteed by the careful planning of the production and by the quality transport services, which are both organized in-house.

The service that Ninz S.p.A. offers its customers is completed by the internal technical-sales department, which assists agents and customers in the pre- and post-sales phases, and by the fitting department, which directly follows product installations at the customer's request.

For international distribution, Ninz S.p.A. draws on (depending on the country) agents, exclusive retailers and networks of retailers supported by a dedicated internal technical-sales department.

Daily shipment to France is possible thanks to the special wooden-crates packaging and the local logistics network that has been created. Due to its great success, this service will soon be extended to other European countries.

“the ideal finish for every type of surrounding”



MORE THAN FIREDOORS

Painting and NDD® decorations for metal doors

PAINTING	94 - 95
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Painting

This standard door is painted with thermoset powders, anti-scratch orange skin and semi-glossy finish (except for certain colors). The paint is particularly resistant and offers a pleasant finish for interior applications. Choose from a wide range of RAL colors.



COLORS FOR INTERIOR USE WITHOUT PRICE SUPPLEMENT

Paint for interior use (group 01) with epoxy-polyester powders.
Standard color (without any specification): RAL 9010

Other RAL colors are available upon request (to be indicated in the order).

COLORS FOR INTERIOR USE WITH PRICE SUPPLEMENT

Paint for interior use (groups 02 and 03) available in a variety of RAL colors with epoxy-polyester powders. Doors must be protected from atmospheric agents. Sunlight fades the colors.

Distinct from other RAL colours, metallic tinted paints RAL 9006, RAL 9007 (group 3) and RAL 9006 E (group 04) present a finish with a wrinkled structure that requires pre-approval of a sample.

Group 01 - standard color: RAL colors upon request:

RAL 9010 	RAL 1013	RAL 5010	RAL 7016	RAL 7035
				
	RAL 9001	RAL 7038	RAL 7024	
				
	RAL 1015	RAL 9002	NCS 4020-B50G	NCS 5020-B50G
				

Group 02:

RAL 5024	RAL 6000	RAL 8011	RAL 9011	RAL 9018	RAL 9016
					

Group 03:

RAL 1001	RAL 1003	RAL 3000	RAL 3003	RAL 3020	RAL 5012	RAL 5015	RAL 6005
							
RAL 7001	RAL 7004	RAL 7011	RAL 7030	RAL 7032	RAL 7037	RAL 7040	RAL 7042
							
RAL 7047	RAL 8017	RAL 8019	RAL 9005	RAL 9006*	RAL 9007*		
							

*requires pre-approval of a sample.

COLORS FOR EXTERIOR USE WITH PRICE SUPPLEMENT

Paint with UV protection (group 04) with polyester powders in various RAL colours.

Group 04:							
RAL	RAL	RAL	RAL	RAL	RAL	RAL	RAL
1013E	3000E	5010E	6005E	7016E	7024E	7035E	9002E
RAL	RAL	NCS	NCS				
9006E*	9010E	4020E	5020E				

*requires pre-approval of a sample.

COLORS ON REQUEST WITH PRICE SUPPLEMENT

Paint available for interior or with UV protection (group 05) with epoxy-polyester and polyester (respectively) powders in the requested RAL colours. Group 05 does not include special colors, such as metallic, mica, smooth or wrinkled texture and other sample colours like Pantone, NCS, etc.

Group 05:
Colors on request only

SPECIAL PAINTING ON REQUEST WITH PRICE SUPPLEMENT

Bacterial proof painting

Paint available for interior or with UV protection (group 06) with epoxy-polyester and polyester with silver ions additives. On surface painted with this particular treatment, germs are hindered to take root and proliferate, offering good resistance to routine cleaning. Particularly suitable for use on doors intended for health care facilities, food industries, schools and child care, etc.

Graffiti proof painting

Paint with UV protection (group 06) that allows, through a special solvent, to easily remove the graffiti. It provides long-lasting protection, allowing repeated cleanings without damaging the finish.

Group 06:
Colors on request only



PRECAUTIONS

Installation

In case of exterior installation of the doors, in addition to use special paints which are especially designed for this kind of application (see groups 04 and 05), in order to avoid any product degradation, it is important to:

- protect the doors from bad weather and water seeping in
- avoid direct sun rays and the subsequent warping of the door leaf, especially in case of darker colors

For more details, refer to the "Notices" section of this brochure.

Cleaning

Water and neutral soap are recommended for the regular cleaning of our products. Do not use common cleaning products (see detergents) and/or other solvents. We shall not be held responsible for any problems that arise if these guidelines are not respected.

Re-painting

For re-painting, use the following procedure:

- sand and carefully wipe away any dust from the surfaces
- apply a base coat of semi-gloss acrylic (we recommend the product ACRILFIN SL series 567 made by ELCROM - Italy + 20% by weight aliphatic hardener series E872003)
- repaint the surfaces with your choice of lacquers or paints

Retouching

Upon request, the company Ninz also provides touch-up colors for the required RAL colour paint (nitro/synthetic) in 60 gr. handy bottle with brush cap or in 1,00 kg can.



Ninz Digital Decor
NDD provides clients with an infinite number of graphic possibilities applicable to the surfaces of NINZ doors.

DESCRIPTION

NDD - Ninz Digital Decor decorative painting. Graphic illustrations are applied directly to the flat surfaces of the door leaf after it has been painted with a base coat of polymerized powders. Painting with high-resolution digital print using special ink jets. The application of an additional layer of transparent coating ensures optimal protection of the decorative paint. **Decorative NDD painting is available only for Proget doors.**

awarded with the **security&safety** award

NDD® - Ninz Digital Decor introduces style and design to metal door products. Ninz doors can be directly printed with either your company's logo or designs, materials and symbols selected from a wide variety of NDD®, or also with your preferred artwork or customized images. NDD® introduces innovations to doors as an architectural entity; introducing NDD® can create added value on socio-cultural, economic and emotional dimensions.

The www.ninz.it website illustrates an infinity of continuously updated decorations that have been categorized into eight groups for rapid review. The groups are listed on the next page.

Laboratory testing executed on NDD® samples

result

500 h exposure test in salt fog	good performance, no sign of deterioration encountered
500 h humidity resistance test	good performance, no deterioration or loss of surface shine
500 h UVA radiation resistance test	good performance, no deterioration or loss of surface shine
Abrasion resistance test after 1000 cycles	the decoration was unaltered
Solvent resistance test	good performance, no deterioration in the decoration or the background paint

ARTLINE This group includes a wide selection of famous artworks drawn from ancient history up to the present day. These extraordinary designs endow the environment with a special atmosphere as an expression of style.



WOOD This set includes an endless variety of realistic imitations of classic, exotic, special and colored types of wood.



FANTASY NDD is a data bank of exclusive NINZ images and creations.



STONES This selection includes an endless variety of realistic imitations of marbles, granites and other stones.



PATTERN Contains an infinite number of NDD decorations and textures created on customer request and available and useable for a diverse variety of applications.



PUBLICITY Transforms Ninz doors into a publicity tool for the company and its products. Printing of the logo integrates the door into the company image. A variety of actual applications are reported here.



PHOTOGRAPHS This group contains original photos of country sides, objects, animals, environments, etc., with the appropriate foto resolution.



SYMBOLS Given the particular importance of this group, a special department has been created for workplace safety symbols, room description/labeling symbols, the simple numbering of rooms, etc.



DECORATIONS FROM OUR DATABASE

Doors with decorative NDD painting are supplied with:

- doorframes in the proposed color
- door leaf rebate in the base color of the leaf itself
- hinges in the frame color
- accessories of the type and finishing according to the Ninz door price lists and brochures
- decoration covering the window frame and/or the central upright, require that these are covered with NDD decorated sheet metal

SPECIAL DECORATIONS

New codes and pricing are required for customized decorations and decorations that employ colors not listed in this brochure. In such cases, customers may also be asked to indicate where logos and symbols should be positioned on the door leaf, via the following forms of support:

- PC-GENERATED FILE (logos, symbols, designs, etc.) in specialized "Illustrator" or "Freehand" format. Submit the file by e-mail or on a CD/DVD-ROM.
- DIAPOSITIVE with a 36 mm or 6 x 6 image of the picture uploaded to a PC using a scanner (professional scanner required). Submit the file (TIF, PDF or JPG format) in maximum resolution on CD/DVD-ROM.
- PHOTOGRAPHIC IMAGE made with a digital camera. Submit the file (TIF, PDF or JPG format) in maximum resolution on CD/DVD-ROM.

UV PROTECTION

The exterior installation of NDD doors requires specific treatments for preventing the decorations from deteriorating over time. The cost supplement covers all door leaf surfaces except for the leaf rebate.

WOODEN CRATE PACKAGING



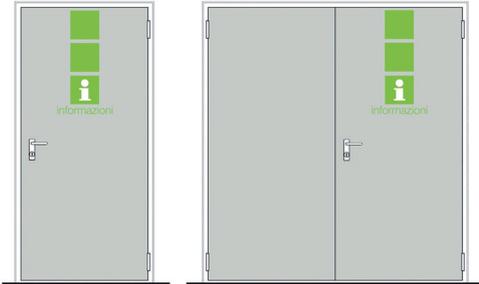
The particularity and prestige of NDD decorations requires a special protection of the doors by packaging them in special wooden crates with an additional layer of external nylon wrapping. At the time of ordering, therefore, the additional cost for the wooden crate must be taken into consideration.



MORE THAN FIREDOORS

EXAMPLE APPLICATIONS IN TYPICAL SURROUNDINGS

Airports - Train stations



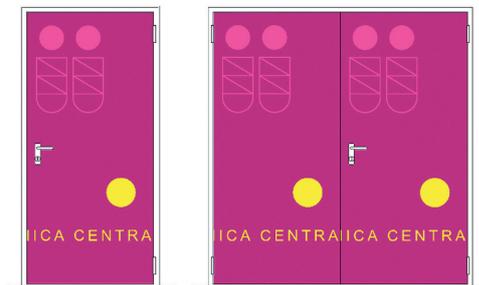
Museums – Historical buildings



Commercial businesses



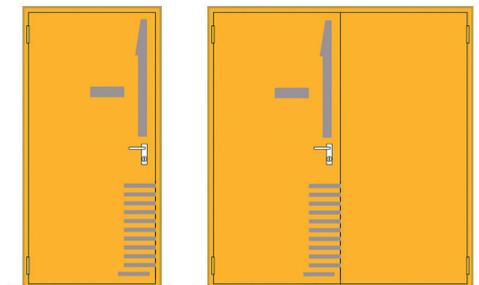
Hospitals – Nursing homes



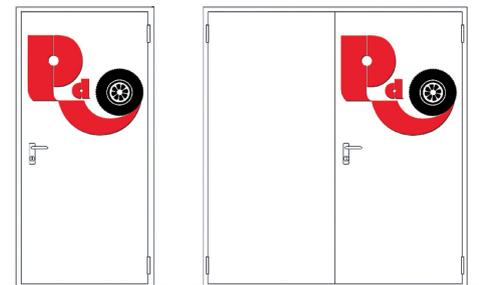
Sport centers – Stadiums



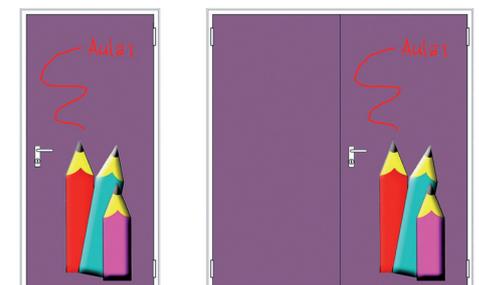
Parking lots



Logistic centers



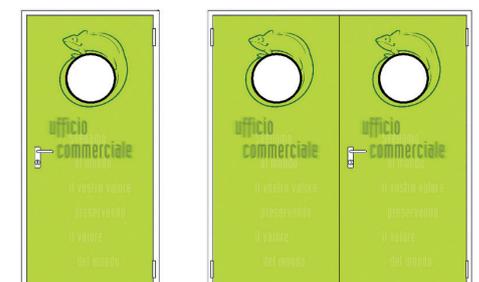
Schools - Universities



Hotels – Residences



Offices



GENERAL INFORMATION

The technical specifications in this brochure and also the "Notices" section of the following chapter, are of basic importance in order to have the necessary information about the characteristics of Ninz products that will be ordered. As reported in the order forms or confirmations, buyer must declare to be aware of these specifications.

A complete and updated version of this brochure, as well as all documents related to fire doors or CE marked doors (certificates of conformity, installation instructions, DOP documents, etc.) are available and downloadable from the website www.ninz.it.

Ninz reserves the right to make unannounced technical changes to the contents of this brochure and/or to its products, without any obligation to prior announcements.

No reproduction (partial or total) of the current brochure is allowed without prior authorization by Ninz.

If not specified, the measurements indicated in the current brochure are in millimeters, unless otherwise indicated.

Because of the intrinsicities of the printing process the colors depicted in this brochure may not correspond exactly to the colors of actual doors. Please see RAL or NCS samples.

The performance values listed in the current brochure have been reached with tests according to the current norms. The customer shall acknowledge that these may change according to:

- real installation conditions
- adjustments of leeway
- connections between door and wall
- execution of the wall itself

The standard handle requires assembly (supplied not installed on the door).

The colors shown on the photos are not standard.

Handles, panic bars, cylinders, sealings, door closers, closing regulators, anchors, stainless steel protective-/kick-plates, drip steel profile and others are optional accessories and are supplied not installed onto the door.

The handle height positions indicated in the brochure are those standard. For special requests, please contact the Ninz sales department.

A summary of the standards about emergency exit devices or panic devices for safety exits is published in the current brochure and must be respected by all operators.

Meaning of used abbreviations or symbols

Abbreviation or symbol	meaning	comments
Ø	diameter	
DX	right	opening direction
FFL	finished floor level	
FM	ordering dimension	may be different to the wall opening
FPC	plasterboard wall opening	dimension of the wall opening to be created
H	height	
L	width	
L1	division of the active leaf	nominal dimension
L2	division of the inactive leaf	nominal dimension
PT	doorframe opening	
SX	left	opening direction
	internal pedestrian door	
	external door	

Meaning of used measurement units

Abbreviation	meaning	comments
°C	Celsius degree	temperature
A, mA, µA	Ampère, milliAmpère, microAmpère	intensity of the current („I")
AC	(Volt) alternating current	voltage
DC	(Volt) direct current	voltage
h	hour	time
Kg o kg	kilogram	weight
m, mm	meter, millimeter	dimension
nr.	number	quantity
sec.	second	time
V	Volt	electric potential

INSTALLATION AREA

Ninz products are typically used for internal compartmentalization and have been designed for this purpose. For this reason they must be stored and installed sheltered from direct contact of atmospheric agents and sunlight.

In cases where a product is installed for external use, in order to avoid deteriorations over time, it is mandatory to take some precautions, in particular:

- select a painting suitable for exterior use
- select fire-rated glass suitable for exterior use
- provide canopies or roofing above installed products

Only in this way it is possible to avoid any water seeping inside the goods and/or any warping of metal parts, especially in case of darker colours.

For products that incorporate REI or EI fire-rated glass, regardless of whether they are suitable for exterior use, it is further necessary to consider that:

- fire-rated glass remains stable in the range of temperature between -40°C and +50°C; exceeding this limits, the fire resistant interlayer of the glass reacts and begins to become opaque over the whole surface. Therefore it is necessary to avoid the installation near any heat source greater than 50°C and/or any lighting that may generate UV radiation
- exposure to high level of humidity may cause seeps inside of the layers, thus generating a dissolution of the interlayer. Therefore it is necessary to avoid the installation in areas with high level of humidity

It is not advisable to use the anti-panic bars EXUS LA or SLASH ALU for marine environments or in particularly humid areas. For these situations the use of the anti-panic bars EXUS LX or SLASH S.S. is recommended.

Buyers should be aware that, pursuant to and in accordance with Italian Legislative Decree D.L. 09.04.2008 Nr. 81, all doors used for emergency exits or escape routes must have a minimum height of 2000mm.

All products must be installed onto supporting walls which are perfectly vertical, well aligned and onto levelled flooring.

In order to not hinder the self-closing of fire-rated doors it is moreover important that the installation area is not subject to strong air currents.

For the automatic closing of doors exposed to strong winds, the use of a door closer with a higher closing force is recommended.

The installation can be considered conform only with prior verification that the walls are in good conditions. Related to the weight of the products, it is moreover necessary to consider preventively:

- to verify the resistance, the load bearing capacity and the fastening suitability of the walls, divisions, structures and/or crossbeams related to the installation
- that the end-user may face difficulties operating the doors, especially people with reduced mobility (disabled, seniors, in poor health, etc.). It is important to take this factor into consideration, therefore while planning the use of products and/or to always hold the leaves open by means of electromagnets

The protrusion of accessories (for ex. handles, door closers, etc.), in case of interference with walls or other compartmentalizations, could compromise the opening of the leaf and/or create damages. In order to avoid that, buyers shall provide appropriate indents in the walls and in any case the installation of appropriate door stoppers.

INSTALLATION, USE AND MAINTENANCE

Installation of every Ninz product must be performed by specialized technicians only, using all supplied and described components, strictly in accordance with the installation, use and maintenance handbook or with the installation instructions supplied by Ninz with the products.

Any installation modifications allowed for door and/or accessories are only those that are indicated in the installation, use and maintenance handbook, which contain also the list of elements that have been tested and approved for use.

For the maintenance and/or repair of the Ninz products use original spare parts only which are listed in the installation instructions and also in price list.

The above mentioned notices are of basic importance to provide a high level of safety for human and for goods and in compliance with relevant norms.

GLAZED FIRE-RATED PRODUCTS

REI or EI fire-rated glazed panels are submitted to rigorous quality controls during every stage of the production process. Minor optical imperfections or tiny air bubbles may be present due to the particular manufacturing process of the fire-rated glass. This does not compromise the fire resistance of the glass and does not constitute grounds for claims.

Steam cleaning is strictly forbidden for fire-rated windows.



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